



PRE-FABRICATED CONTAINERIZED E-HOUSE (A NEW MARKET TREND)





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M Electrical & Engineering Sdn Bhd

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PRE-FABRICATED CONTAINERIZED E-HOUSE

ABOUT US

M Electrical & Engineering Sdn Bhd is a company in manufacturing, supplying and servicing of all kind of electrical equipment and apparatus, as well as power distribution products and solutions.

Our principal activities are fabrication, supply, subcontracting, modification and servicing all kinds of switchboards and electrical panels from standard to custom made to meet customer's needs. Besides in house facilities of machining and fabrication, we are also specialized in switchboards and panels assembly, wiring works and even inspection and testing along with our experienced team.

OVERVIEW

CONTAINERIZED E-HOUSE, also known as powerhouse, container e-room, switch-room or mobile substation, the E-house is a metal enclosure for switchgears, frequency converters, control systems and any kind of equipment usually installed in a substation. It is also an integrated solution with a customized design and manufacture to meet each customer's specific needs.

FEATURES

Assembled in a single platform, they may integrate the electrical and automation systems, such as transformers, medium voltage control gear and switchgear, medium voltage and low voltage MCCs, PLCs and auxiliary equipment. The units are delivered assembled, interconnected and tested at the factory. They represent a customized solution, eliminating the need of masonry works and different suppliers. In addition, since there are no size limitations, they can be used in small and large installations, in many different environments, even aggressive ones, and industrial activities.

While providing a lifetime of 30 years, E-houses can be configured to withstand extreme climate and environmental conditions such as temperature, humidity, storm and bomb blasts with various levels of fire rating.

ADVANTAGES

- Shorter lead time to execute the projects
- Shorter assembly time in field
- Little infrastructure required at the site (lower mobilization and demobilization costs)
- The assemble at the factory and installation in the field are not subject to weather conditions.
- Unique engineering for the integration of all the devices and systems.
- Reduction of the storage area and works in the field.
- Better control of manufacturing process and quality systems.
- * Reduction of engineering, project management and supply costs (optimization of the procurement process).
- Logistic gain in the manufacturing, platform testing, start-up and commissioning.
- Shorter lead time.



M ELECTRICAL & ENGINEERING

A NEW MARKET TREND FOR PRE-FABRICATED CONTAINERIZED E-HOUSE

FAST, MODULAR, PLUG-AND-PLAY POWER SUPPLY SOLUTION

TIME

- REDUCED BUILDING TIME IN COMPARISON TO MASONRY.
- SHORTER TRANSPORTATION TIME.

CONVENIENCE

- FLEXIBLE MODULARIZATION TO BUILD THE E-HOUSE.
- A SINGLE CONTRACT TO SUPPLY A FULL SOLUTION.

WARRANTLY

 COMMISSIONING AT THE FACTORY AND POSSIBILITY OF PLATFORM TESTING.

GUARANTEE

 BETTER PROCESS CONTROL AND QUALITY SYSTEMS.

FLEXIBILITY

- THE ASSEMBLY AT THE FACTORY AND INSTALLATION IN THE FIELD ARE NOT SUBJECT TO WEATHER CONDITIONS.
- ROBUST EQUIPMENT ABLE TO EFFICIENT AND RELIABILITY FULFILL THE REQUIREMENTS OR DIFFERENT APPLICATIONS.



Your E-House will be customised to the specific power and environmental needs of your project. The panel design makes it easily adaptable for the equipment layout you require, and simplifies any future expansion.

APPLICATIONS

- TRANSFORMER UNIT
- **AUTOMATION ROOM**
- HVAC ROOM
- PANEL UNIT
- RESTROOM
- LOCKER ROOM
- ✤ IT / OPERATION ROOM
- BATTERY ROOM

TYPICAL COMPONENTS



- Medium Voltage Switchgear and Control gear.
- HV / LV Main Switch Board
- SCADA, protection, control and metering
- Dry type and oil type transformers
- A/C Ventilation Units
- HVAC (heating, ventilation, air conditioning)
- Fire detection and extinguishing system
- Battery banks and rectifiers
- UPS
- CCTV
- Medium and low voltage soft-starters and frequency inverters (VFD)
- Internal and External Lightning
- PFC (Power Factor correction) and harmonic filters



MECHANICAL STRUCTURE



STRUCTURAL CALCULATION

- Base made of BS EN 10025; S275 carbon steel beams (I-BEAM).
- Ceiling and roof frames made of BS EN 10219; • S275 square steel tubes (HOLLOW BEAM) for internal and 3mm mild steel plate for external.
- Wall are made of MS EN 10025-2:2011 S275JR+AR ••• Corrugated Sheet Steels with structural of BS EN 10219; S275 square steel tubes.
- Fixed or removable floor with chequered or smooth ••• plates.
- Steel quality inspection certificate issued by the manufacturer.
- Monitoring and inspection of the weld and painting ••• processes executed by accredited personnel.



Based on Original Proposal = 60 degree

- * In order to design the frame of the E-House, the following parameters are considered:
- * 1. Number of supports on which E-House will be installed
- 2. Weight of the E-House
- 3. Weight and position of the equipment inside the E-House
- 4. Wind load
- 5. Earthquake condition (overseas if applicable) •
- 6. Lifting Angle and Arrangements •
- Once those parameters are obtained, the structural calculation determine stresses and can deformations to which the E-House frame will be subject in the place of installation, during lifting and shipment.



WALL CONSTRUCTION



- Wall are made of MS EN 10025-2:2011 S275JR+AR Corrugated Sheet Steel with structural of BS EN 10219; S275 square steel tubes.
- Lining between the square steel tubes rock wool (thermal insulation)
- The welding system of the external corrugated sheets provides excellent resistance against bad weather.
- Pads may be supplied for easy back access to the panel boards and fire stop wall.



CEILING AND TOP ROOF

- Ceiling and roof frames made of BS EN 10219; S275 square steel tubes (HOLLOW BEAM) for internal and 3mm mild steel sheets for external.
- Roof may be optionally supplied with lightning protection system (LPS). The LPS can be made according to the Franklin method or the electro geometric model.
- Top catwalk and lifeline anchorage system may be supplied, ensuring quick and safe access to the roof.
- The welding system of the external corrugated sheets provides excellent resistance under the hardest weather conditions.





- Manufactured with the same thermal insulation used in the walls and ceiling.
- Door is fire resistance door.
- Doors with panic bar (Optional)
- Double doors for equipment and personnel (optional: panic bar)
- Rubber gasket on the doors to prevent the ingress, dust, sand and to keep the pressure inside the room.
- Drip caps may be installed on the doors (Optional).
- Door Closer, Stainless Steel Hinges and Lockset.



PROTECTIVE COATING

- Surface Preparation Blast Cleaning to SA 2.5
- Carbon Steel and External Wall Zinc Rich Epoxy primer, High Build Epoxy on secondary and finished with aliphatic polyurethane paint.
- Internal Wall and Insulation Wool Surface
 Tolerance Epoxy
- Anti-slippage floor paint (optional)
- Optional coating resistant to acids and corrosive fluids.
- Finishing colour Gray RAL7035 (other colours on request)
- Painting scheme according to SSPC-SP10, taking into account the environment characteristics, usage and operating conditions and cost effectiveness.



FIRE DETECTION AND ALARM SYSTEM



- Containerized E-house is supplied with a fire detection and alarm system composed by fire alarm, smoke detectors, manual actuators, audiovisual indicators and portable fire extinguishers for manual firefighting.
- Automatic firefighting with extinguishing agents such as CO2, FM200, NOVEC 1230 may be supplied under request to provide precise detection and immediate firefighting when fire starts.
- This optional system allows the interconnection with the control system of the customer's plant such as heating, ventilation and air conditioning HVAC.
- In case of fire, HVAC equipment is immediately shut down, reducing the possibility of fast spread of the fire.

INTERNAL / EMERGENCY / EXTERNAL LIGHTING, POWER OUTLETS AND EMERGENCY EXIT (EXPLOSION PROOF)



- Internal lighting system is composed of surfacemount lamps designed to meet the specified luminance levels with LED tubes.
- The emergency lighting system uses 2 selfcontained LED lamps with sealed battery.
- External lighting and Emergency Exit Sign may be supplied depend on the requirement of customer.
- External and internal power outlets are installed to meet the project specifications, with voltage and current levels and models suitable for the intended application.
- Normal Type or Explosion Proof Type also can be chosen, depend also the requirement of customer.



AIR CONDITIONING SYSTEMS



- Designed to provide the suitable temperature for the correct operation of the equipment and comfort the operator.
- The system is designed based on the size of the Ehouse, internet heat generated by the people and thermal conditions of the external environment.
- A pressurization system with filters may be included to prevent the ingress of dust and other contaminations.
- Redundant equipment and automation systems may be supplied to ensure constant operation of the solution, providing high reliability.

TESTING PROCEDURE



- Visual and dimensional inspection
- Electrical continuity
- Insulation resistance
- Withstand voltage test
- Routine tests on the equipment part of the system, according to applicable standards
- Functional tests on the complete assembly (electrical panel boards, lightning systems, air conditioning, firefighting and internal electrical hookups and etc.)

10



TECHNICAL DATA AND SPECIFICATIONS (FUTURE WORK)

ACCESS CONTROL SYSTEM AND CCTV (FUTURE WORKS)



- The Access Control System and CCTV may be supplied in order to meet the need of the customer.
- The access control is composed of a control panel, access reader, electromagnetic door lock and door sensors.
- This system may be integrated to the control system of the customer's plant together with the CCTV so that the security staff will have precise control against unauthorized access.

PLATFORMS, LADDERS, RAILING AND HAND RAILS (FUTURE WORKS)



Customer may be optionally ordered so as to meet the requirements for personnel and equipment access to the room and to the inspection and maintenance areas.



PROJECT COMPLETION: SEPTEMBER 2020

PROJECT OVERVIEW

This project is a rejuvenation project which located at Kinabalu field based in offshore Sabah. Key to this rejuvenation is the installation of four new electrical submersible pump (ESP) wells on the Kinabalu platforms.

As part of the projects, the ESP will need some power generation, and this is where the containerized E-house comes in. The E-House will have a Variable Speed Drivers (VSD_ and Low Voltage Switchboards which are controls the speed at which the ESP operates at.

CONTAINERIZED E-HOUSE LOAD PLAN GENERAL ARRANGEMENT (ISOMETRIC)





CONTAINERIZED E-HOUSE LOAD PLAN GENERAL ARRANGEMENT (EXTERNAL)



CONTAINERIZED E-HOUSE LOAD PLAN GENERAL ARRANGEMENT (INTERNAL)





CONTAINERIZED E-HOUSE LOAD PLAN STRUCTURAL & BASE FRAME (ISOMETRIC)



CONTAINERIZED E-HOUSE LOAD PLAN LIFTING ARRANGEMENT (ISOMETRIC)





LOAD TEST REPORT

PHOTO ATTACHMENT (Certificate No. TS 665230) Picture shown during Load Testing – E House Frame Container.

Customer : M Electrical & Engineering Sdn.Bhd.



35TON LOAD CELL 2035-204DH3T

E HOUSE FRAME CONTAINER. TARE WEIGHT - 5TON



LOAD TEST WORK IN PROGRESS & HOLDING TIME : 10 MINUTES.

PROOF LOAD : 18TON



TST TESTING CENTRE SDN.BHD.(557612-W)

LOT 11071 & 11072, Batu 3 ½, Jalan Kampung Jawa, 41000 Klang,Selangor Malaysia. Tel : 603-51623096, 51625793,51621533,51621535 Fax : 603-51623094,51617855



MAGNETIC PARTICLE TEST REPORT

TEST REPORT

(This Report is issued subject to the terms & condition set out below)

MAGNETIC PARTICLE TESTING

Our Ref: NT-8700002614/LCA/MT/02

Setsco Services (M) Sdn Bhd

Businets Rog. Mo. (73588-40) 31, Jalan Industri Mas 12, Ternan Mas, 47100 Puchong, Selangor Darul Ehsan Tel: (03) 8052 6822 / 7822 Fax: (03) 8052 5822

Head Office Head Office : Setsco Services Pie Ltd 18, Taban Garden Crescent Singepore 608925 Tal : (85) 6566 7777 Fax : (85) 6566 7718 WWW.96tsco.com Batema Per M. Unarrowen its Rep. No. 1988002890



TESTING SAMM NO. 737

| | | PROJECT: TS (| i65230 (After Loadtest) |
|---|---------------------|-------------------|--|
| | CLIENT: | | TEST LOCATION: |
| | M ELECTRICAL & EN | GINEERING | M ELECTRICAL ENGINEERING |
| | ATTENTION: MR. SIN | MI. | DATE OF TEST: 11 th August 2020 |
| | TEST METHOD | : Wet (Visible) | TEST EQUIPMENT USED: |
| | MATERIAL | : Carbon Steel | Permanent Yoke (AC); Model: PM 2004 Y1; PN1410 |
| | THICKNESS | : N/A | Viewing Condition – White light intensity of min 100 fc (1 000 Lx) |
| | WELDING PROCESS | : SMAW | TEST MEDIUM: |
| 1 | SURFACE PREPARATION | ON: Power Brushed | 1) White Contrast Paint - Ardrox / 8901W |
| | STRESS RELIEVED | : YES | 2) Black Magnetic Ink - Ardrox / 800/3 |

TEST PROCEDURE:

As in ASTM E 709: 2014 - Standard Guide for Magnetic Particle Examination. The distance between the legs of the yoke was set between 75-150 mm apart.

TECHNIQUE:

Wet continuous flow technique was adopted using magnetisation separately in two different directions perpendicular to each other.



Tested By Name: Nik Mohd Aiman TESTING OFFICER

TRE/02 Rev 0, 3 Feb 2014



Date: 13th August 2020

Page: 1 of 3

Terms & Conditions:

Terms & Conditions: (1) The Report is prepared for the sole use of the Client and is prepared based upon the item submitted, the services required by the Client and the conditions under which the Services are performed by SETSCO. The Report is not intended to be appresentative of similar or equivalent. Services on similar or equivalent items. The Report does not constitute an endorsement by SETSCO of the term. (2) SETSCO agrees to use reasonable diligence in the performance of the Services but no warranties are given and done may be implied directly or indirectly relating to the Services, the Report the leadifies of SETSCO. (3) The Report may not be used in any publicity material without the written consent of SETSCO. (4) The Report and not be reported in any publicity material without the written consent of SETSCO. (5) SETSCO shell under no chromestances be liable to the Client or its agents, servants or representatives, in contract, tort (including registence or breach of statutory duty) or otherwise for any direct or indirect less or damage suffered by the Client, its agents, servants or representative horescover arising or whether connected with the Services provided by SETSCO hereix.



CONTAINERIZED E HOUSE PRODUCT (COMPLETE)

















PAST PROJECTS GDS IDC SERVICES DATA CENTRE

PROJECT COMPLETION: JANUARY 2023

PROJECT OVERVIEW

This project scope consists of Design, Fabrication, Supply, Installation and Testing of 33kV Containerised Main Switching Station with Ancillary Equipment. This 33kV Containerised Main Switching Station is a temporary substation for the development of Data Centre which located at Nusajaya, Johor Bahru. The owner for this project is GDS IDC Service (Malaysia) Sdn. Bhd.







PAST PROJECTS GDS IDC SERVICES DATA CENTRE

33KV CONTAINERIZED MAIN SWITCHING STATION (COMPLETE)













REGISTRATIONS & CERTIFICATIONS

| Tarikh Habis Tempoh : 16/10/2020 No. Pendaftaran : ST(TKL)SGR/C/PPS/00174/2018 |
|--|
| Tarikh dikeluarkan : 17/10/2018 |
| selama tempoh 2 tahun** dari tarikh dikeluarkan yang ditunjukkan di bawah : |
| (alamat syarikat, firma dan cawangan) |
| TAMAN PERINDUSTRIAN PUTRA 47130 PUCHONG SEL ANCOR |
| NO. 6, JALAN TPP 5 |
| sebagai Pengilang Papan Suis di : |
| 0.600 *kilovolt |
| uan memben kuasa kepada pemegang untuk menjalankan pernagaan mengilang papan suis pada voltan pengendalian lebih kurang : |
| (nama syarikat) |
| M ELECTRICAL & ENGINEERING SDN BHD |
| Mengikut peraturan 92 Peraturan-Peraturan Elektrik 1994, Perakuan ini dikeluarkan kenada |
| PERAKUAN PENDAFTARAN SEBAGAI PENGILANG PAPAN SUIS |
| AKTA BEKALAN ELEKTRIK 1990 |
| (peraturan 92) |
| ROPANG |
| ST(TKL)SGR/C/PPS/00174/2018 NO: 2018/02811 |
| Eperav Commission |

Registered Electrical Switch Board Manufacturer Under Energy Commission (ST) Malaysia



Thermal Analysis Package Sub-Station

| global | GIOL United Kingd | JP om | |
|---|---|--|---------------------|
| Cert | tificate | of Registrat | tion |
| | This is t | o certify that the | |
| Q | JALITY MAN | AGEMENT SYSTEM | 1 |
| | A. C. Starten | of | |
| MELEC | TRICAL & E | NGINEERING SDN | BHD. |
| No. 6, Jalan TPP 5, Tan | an Perindustrian Put | for | IN, 47130, MALATSIA |
| Manufacture of | Electrical Switchl Electr | tor board & Metalclad Cubicle, ical Assembly | , Mechanical & |
| has be | en assessed and re | egistered against the provisio | ons of |
| | ISO S | 9001:2015 | |
| | Interna | tional Standard | |
| | | with | |
| Registration Number: | 54Q19799 | Issue Date: | 12 November 2018 |
| Project: | 2-19799-1-Q | Cycle Start Date: | 12 November 2018 |
| | | Recertification Due Date: | 8 October 2021 |
| Certification Approved By: Gary Jones Chief Executive Officer | Jones | Expiry Date: | 12 November 2021 |
| Poplitation in | subject to the moreover | ment within being continuatio weinter | ined to |
| UKAS | rtificate is the property of Crescent, Edinburgh, Mi | veillance. Should surveillance not take istration sholl be removed. of Globalgroup of Companies Limited. Idothian, EH12 SEH, Scotland, Lnifed K | ingdom. |
| System Please vo | lidate the authenticity o | f the certificate at www.globalgroup. | net |
| | | | 80004974 |

ISO 9001:2015 Certification From Global Group UK



Yield Strength Analysis Raised Frame for E-House CONTAINERIZED E-HOUSE



REGISTRATIONS & CERTIFICATIONS



Load Test of M Electrical & Engineering Package Sub Station (BASE FRAME)

| (This Report is issued subject to the terms 2 coordine or | | SETSCO |
|--|---|---|
| The residence endors and a manual and the residence of | r out below) | Setsco Services (M) Sdn Bhe Basitets Fog, Ho, (1386 H 31, Jalan Indushi Mas 12 Taman Mas |
| MAGNETIC PARTICLE TESTING Our Ref: NT-8700002614/LCA/MT/02 | Date: 13 th August 2020 Page: 1 of 3 | 47100 Puchong Selangor Danul Ehear Tel: (03) 8052 6822 / 7823 Fax: (03) 8052 5823 Head Office |
| PROJECT: TS | 6 665230 (After Loadtest) | 18, Taban Garden Crescen |
| CLIENT: | TEST LOCATION: | Tel : (85) 6566 7777 |
| M ELECTRICAL & ENGINEERING | M ELECTRICAL ENGINEERING | WWW.965503.com Skeiners Peg. No. 100902200 |
| ATTENTION: MR. SIM | DATE OF TEST: 11th August 2020 | |
| TEST METHOD : Wet (Visible) | TEST EQUIPMENT USED: | STANDARDS |
| MATERIAL : Carbon Steel | 1) Permanent Yoke (AC); Medal, BM (2004 VI), BM (10) | All a management |
| THICKNESS N/A | 2) Viewing Condition – White light intensity of min. 100 fc (1 000 Lx) | MS ISONEC 17025 TESTING SAMM NO. 737 |
| WELDING PROCESS : SMAW | TEST MEDIUM: | |
| SURFACE PREPARATION: Power Brushed | 1) White Contrast Paint - Ardrox / 8901W | |
| STRESS RELIEVED - YES | 2) Black Magnetic Jak - Ardrox / 800/2 | |
| Wet continuous flow technique was adopted us perpendicular to each other, | ing magnetisation separately in two different directions | |
| | | E. |
| HE WAY JANN WITH AND | Checkel By Name: Lim Chin SENIOR MAN/ | ı Aik Kifer |

Magnetic Particle Testing of M Electrical Containerized E-House

| | 2. Batu 316. Jalan Kampung Jawa, | (557612-W | TS 66 | \$230 | |
|--|---|---|---|--|--|
| 000 Klang, Seli | angor, Malaysia. | | Custo | mer Order No. | |
| 1: 603-5162 3096 | , 5162 5793, 5162 1533, 5162 1535 Fax: 603-5162 30 | 64, 5161 7855 | | | |
| | | | - | | |
| | LIFTING APPLIANCES | ND EXAMIN/ | GEAR | | |
| his calibration of i | Force Measuring System is performed in accordance | ce with calibration ; | nocedure; writ | ton with rafaran | ce to calibratic |
| iction of relevan | t BS EN ISO 7500-1:2004 standards. The referen | nce standards use | d are traceab | e to national st | andards. |
| Distinguishing Mark or No. (i) | Description of item. This should include size, material and particulars of any heat treatment (i) | Number tested and examined (iii) | Dates of test and examination (iv) | Proof Load Applied (Specify units) (v) | Working Load Limit (Specify units (vi) |
| TS 665230 | E HOUSE FRAME CONTAINER. | 1 TON | 04/08/2020 | 18,00 TON | - |
| | TARE WEIGHT - 5 TON | | | | |
| | THE ABOVE LOAD TRAIT IN TOW THE ABOVE ITEM WAS LIFTED AND HELD FOR IG WEIGHT, FOUND TO BE SATISFACTORY, NO SIGN DAMAGE WAS OBSERVED DURING THE TIME OF INSPECTION. | LE OF | EXP2RY DAT 03/08/2021 | | |
| | | ITEM SUPP | I JED BY CUSTO | MER | |
| | | | | | |
| | <i>x</i> , | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| (2) Name & Add | Iress of maker, supplier or repairer | 5) I certify on beha | if of the firm, o | ompany, assoc | lation or name |
| | | | | | agroup of bera |
| | | named in (3) | & (4) before, | that the items | or appliance |
| ÷ | | described here examined by a | k (4) before, sin were test competent per | that the items and thereat rson; found to | fter thorough have withsto |
| 2 | | named in (3) described hen examined by a the proof load | 4) before, in were test competent pe without defore | that the items ad and thereal rson; found to mation; found to | fter thorough have withsto to be free fro |
| ; | | named in (3) described hen examined by a the proof load cracks, flaws o are correct (1) | § (4) before, sin were test competent per without defor other defects 7/2 | that the items ad and therea rson; found to mation; found to ; and that the al | fter thorough have withsto to be free fro bove particula |
| (3) Name of firm | 1, company, association or person | named in (3) described here examined by a the proof load cracks, flaws o are opmet of Signal (1) | & (4) before, ain were test competent pe without defor other defects | that the items ad and therea rson; found to nation; found to ; and that the al | fter thorough have withsto to be free fro bove particula |
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Certificate of Test and Examination of Lifting Appliances and Lifting Gear



Petronas License and Certification for Containerized E-House

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